



# PROJECT 11 - DEVELOPMENT OF AN ADVANCED NATURAL GAS BURNER USING THE FLAMELESS OXIDATION

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Research Centre  
for Gas Innovation

cleaner energy for a sustainable future

V Workshop Interno RCGI  
University of Sao Paulo, Brazil

21 – 22 AGO DE 2018



# PROJECT 11 - DEVELOPMENT OF AN ADVANCED NATURAL GAS BURNER USING THE FLAMELESS OXIDATION

**In conjunction with Project 2 – Laboratory of advanced diagnostic for  
combustion**



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# The Combustion Area

Combustion present in several applications

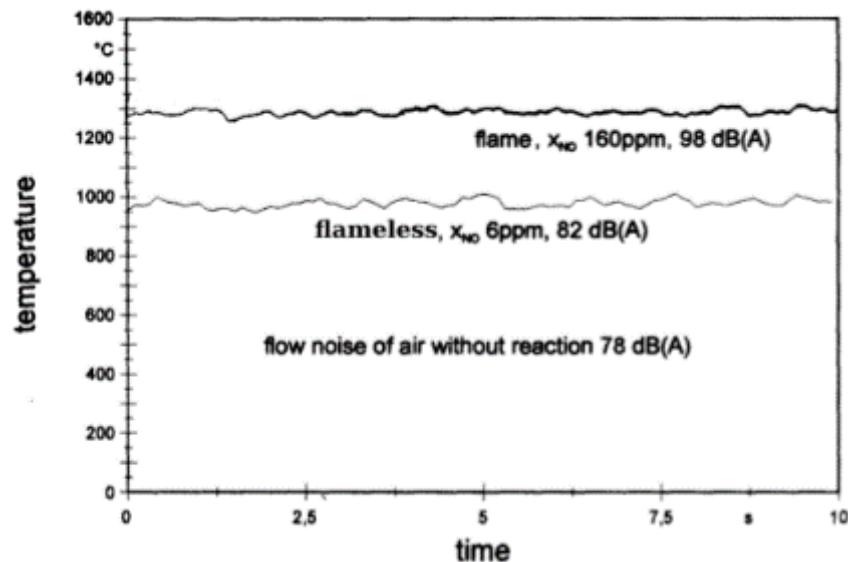


Targets:

- Lower pollutant emission

# The Flameless Concept

Possible alternative: Flameless combustion  
(Wunning and Wunning [1997])



- Furnace study case
  - NO emission reduction: 95%
  - Combustion noise reduction: 80%

# The Flameless Concept

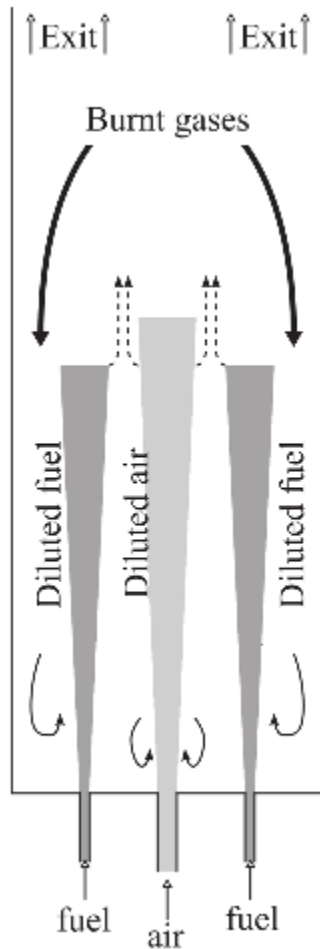
## Characteristics

- Absence of visible flame
- Low pollutant emission
- Small temperature gradients inside the chamber
- Reduced Noise

## Potential applications

- Industrial Furnaces
- Gas Turbines
  - Power Plants
  - Propulsion Engines

# The Flameless Concept

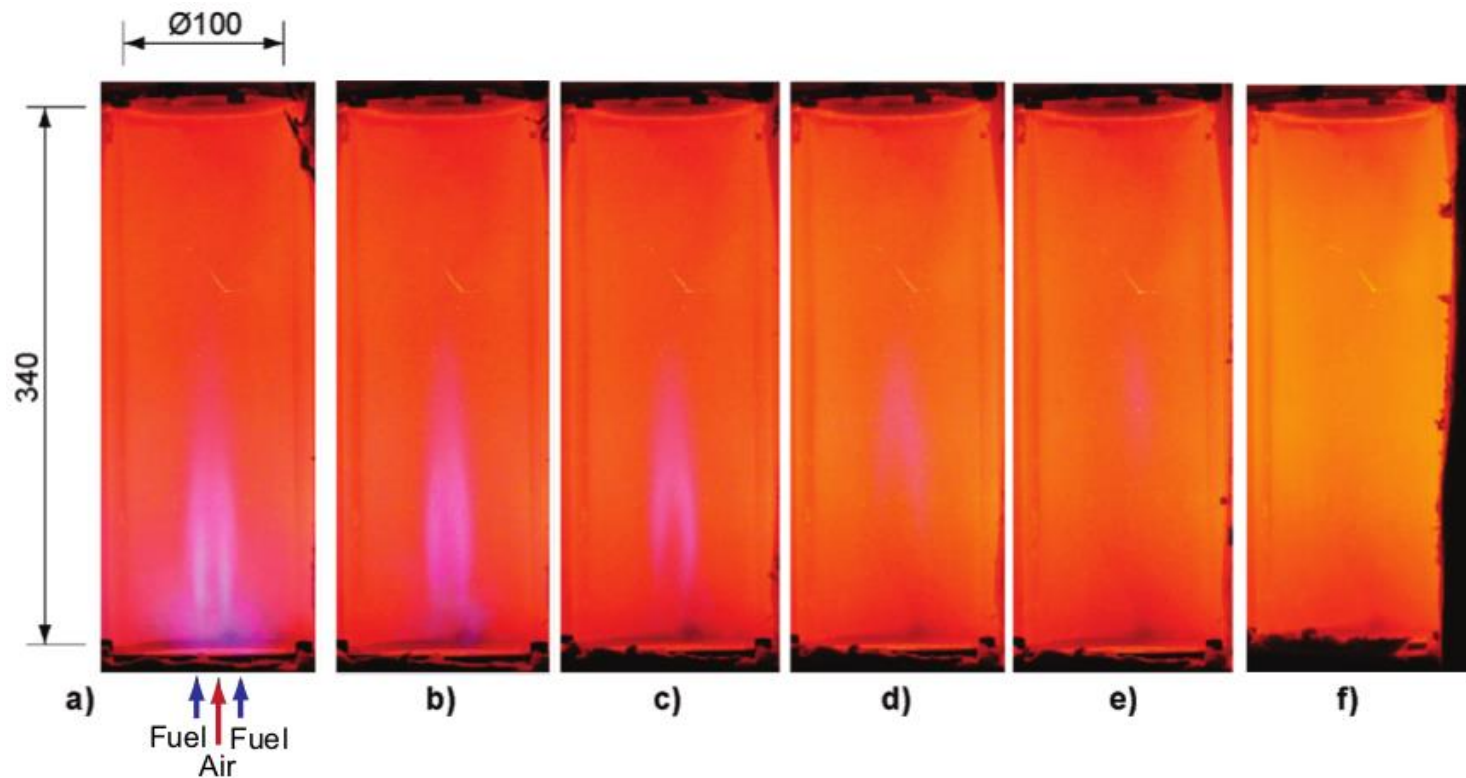


Lamouroux et al. [2014]

- High dilution of reactants with burnt gases
- **Turbulence-chemistry interaction**
- Simple chamber geometry
- Fuel: Methane

# The Flameless Combustion

From conventional flame to flameless regime

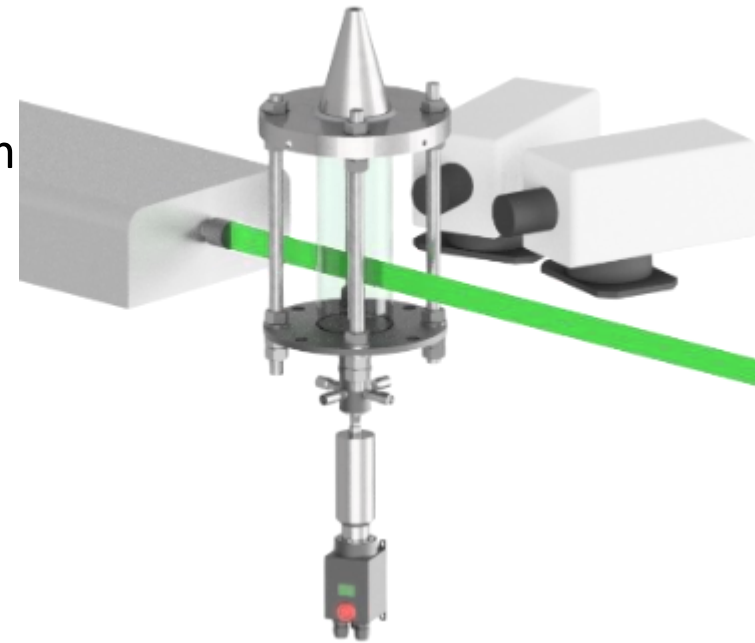


Veríssimo, et al. [2011]

# Experimental – TR-PIV System (Project 2)

## 2D3C – Reactive/Non-Reactive

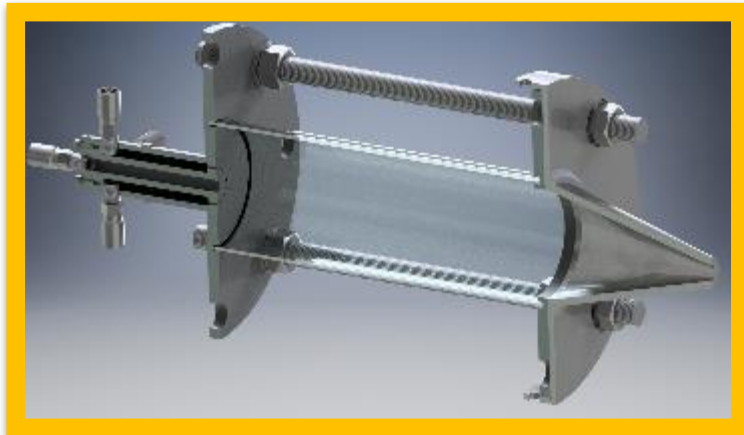
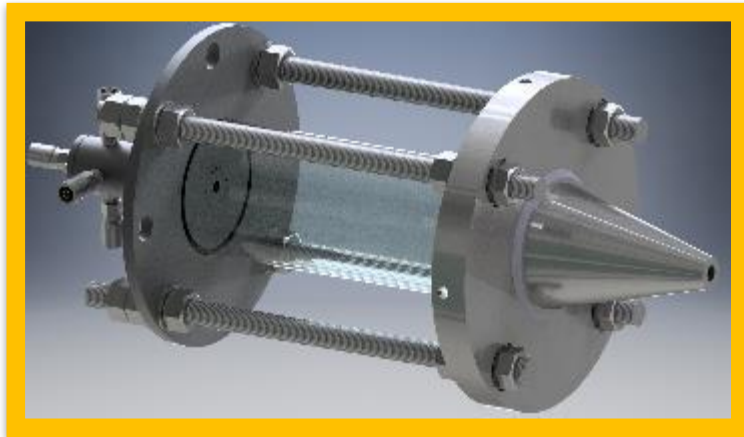
- High-repetition laser: Nd:YLF LDY302
  - $\lambda$ : 527 nm; 4.5 mJ/pulse @ 5kHz.
- CMOS Camera
  - 12-bit camera, 1280x800 pixel, res: 0.5mm
- Solid seeding (non trivial)
  - $\text{SiO}_2$  : 0,26 g/cm<sup>3</sup> – 0.3  $\mu\text{m}$
- Expected results
  - Instantaneous and Mean velocity components
  - Turbulence fields and statistics



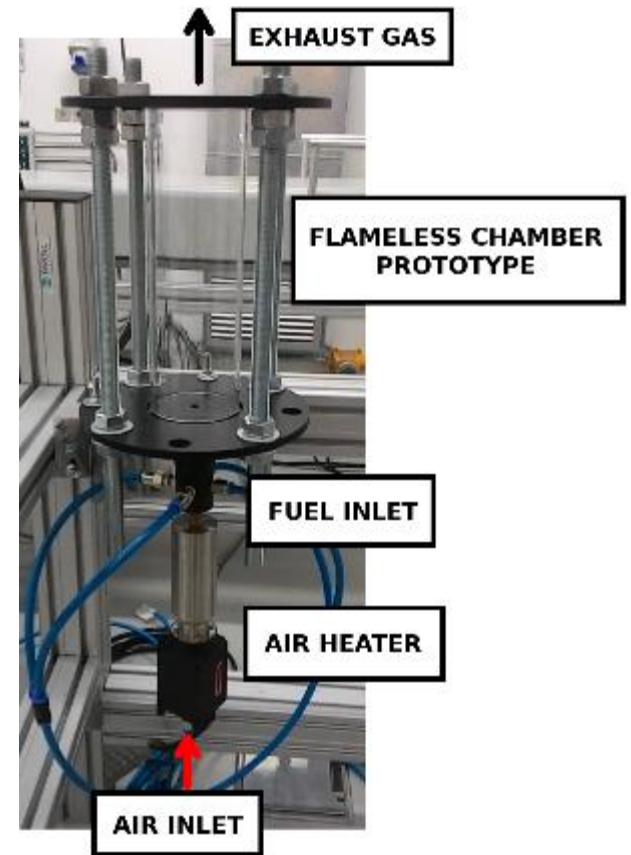


# Experimental

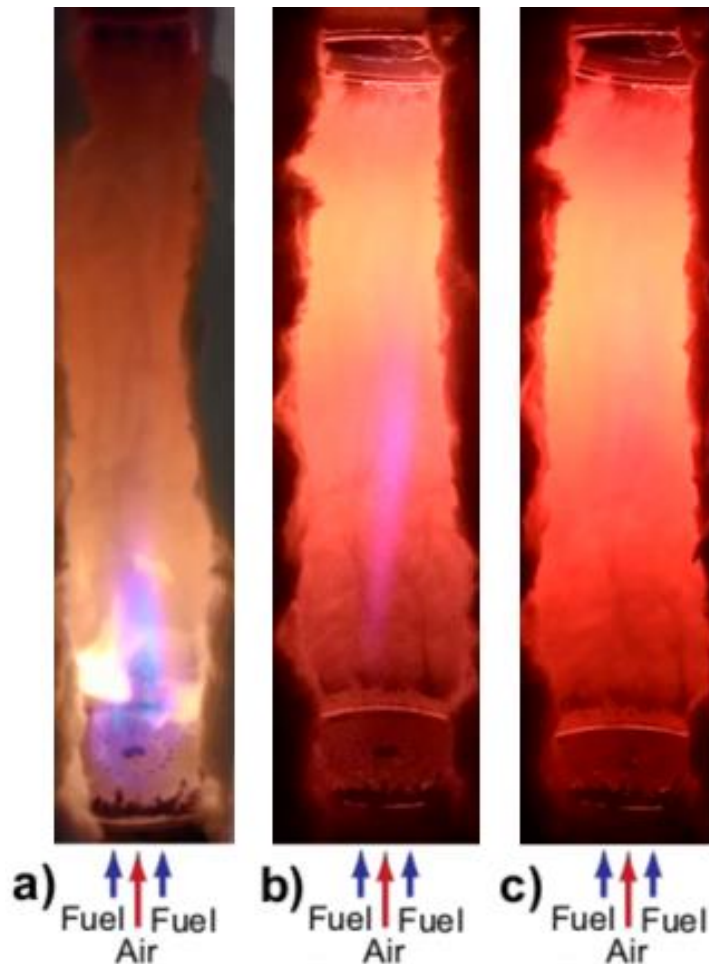
## CAD Model



## Test bench



# Study cases



- a) Conventional
  - $V_{\text{Air}} : 163 \text{ [m/s]}$
  - $\varphi : 0.525$
- b) Transition
  - $V_{\text{Air}} : 127 \text{ [m/s]}$
  - $\varphi : 0.674$
- c) Flameless
  - $V_{\text{Air}} : 96 \text{ [m/s]}$
  - $\varphi : 0.891$

# Chamber operating



Conventional



Transition



Flameless

# Next steps

## 2018

- Commissioning of the solid seeding system
- TR-PIV - Non-reacting cases
  - Validation against literature data
  - Development of image correction procedure
    - Cylindrical quartz wall

## 2019

- Enhance the algorithm for statistics and turbulence calculations developed in our laboratory
- TR-PIV – Reacting cases
- Data analysis for turbulence-chemistry interaction assessment



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